

Installation Instructions

sport tuning

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Part Number: 10.525.1722K

Description: AUTOTECH Lightweight Rear Swaybar for 2003+ MK4 R32 Chassis

Notes: This is a lightweight tubular swaybar that directly replaces the factory unit. We include new polyurethane bushings for the inner pivot mounts of the swaybar. The original outer links are to be re-used.

This installation is best performed on a vehicle hoist/lift, but can also be performed (with difficulty) on jackstands. It is necessary to detach, and then lower the exhaust and heat shield in order to gain access to the swaybar.

3-way Adjustment positions: The hole on end of bar = soft, hole closest to bend = stiff

Procedure:

- 1) Raise the vehicle and secure jackstands on rear lift points.
- 2) Remove exhaust system from the cat back. (caution: be careful with the clamp holding the vacuum line on the actuator valve near the driver's side exhaust tips.)
- 3) Remove exhasut heat shielding. (be careful not to damage the body clips.)



- 4) Using an box wrench, and Torx bit, remove the nuts that hold the swaybar end-links to the swaybar ends. Set links aside.



- 5) Using a 13mm socket, remove the bolts that hold the inboard swaybar brackets to the subframe. Remove the swaybar brackets and set aside.
- 6) Remove the original swaybar from the car.
- 7) After applying a layer of waterproof grease to the inside surfaces of the supplied inboard bushings, install them on the bar with the flat area facing the subframe.



- 8) Installation of the AUTOTECH swaybar is the reversal of the removal process just described.